



Dart Aerospace Ltd.
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D3407-041
Job Sheet 197154



Part No: D3407-041

Job Qty: 12 pcs

Part Name: Tow Ring



DAS
21
9-59

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/2/19

Job Tracking No:

Due Date: 7/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F 17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	12 pcs	7/26/19	7/26/19	0.00	2.63	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MV
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	12 pcs	7/26/19	7/26/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	12 pcs	7/26/19	7/26/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S210212



Part: D3407-041

Job No: 197154

Serial No/Batch: S210212

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/28/19

Plex 8/27/19 11:05 AM dart.larocque.eric

130 Powdercoat - 2 White GL(S) B4B	12 pcs	7/26/19	0.00 0.45	QC 5 - 9	
				QC 5 - 50	Q2
				QC 5 - 30	
				QC 5 - 40	
				Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	BLA 8-30
				Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
140 QC 3	12 pcs	7/26/19	0.00 0.00	QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	DAS
				QC 3 - 43	81
				QC 3 - 24	9-89
				QC 3 - 61	
				QC 3 - 81	
150 Packaging 3-1 - Stock - B4B	12 pcs	7/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 -	

				B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	PC ST530
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	12 pcs	7/26/19	0.00 0.00	QC 21 - SA - 21	DAG 21
				QC 21 - SA - 70	9-89 SEP 03 2019
				QC 21 - SA - 53	

Part Op 100 - (Weld per dwg A/R S.S. rod Batch: M102576) Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & Descriptions: QSI 004 A/R TIG174 ROD Batch: M102576

110 - QC9- Inspect visual per QSI004- Fusion Welds)
120 - (QC5- Inspect part completeness to step on W/O)
130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) **Mask Threaded Section** START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____
140 - (QC3- Inspect Part Finish)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	12 pcs (1 ea)	100-Large Fab - Welded Assy-1	5163178 / 5154016
D3407-5	Ring	12 pcs (1 ea)	100-Large Fab - Welded Assy-1	5197449 / 5206393

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3407-1	12	27	0
	D3407-5	12	34	0

Part Specifications	
Specifications could not be found.	